PII: S0955-2219(98)00099-5

Thermal Expansion and Electrical Conductivity of $(Bi_2O_3)_{1-x}(Pr_2O_{11/3})_x$ Solid Electrolytes

G. Ch. Kostogloudis and Ch. Ftikos*

Laboratory of Inorganic Materials Technology, Department of Chemical Engineering, National Technical University of Athens, 9 Heroon Polytechniou Str., Zografou Campus, GR-157 80 Athens, Greece

(Received 18 February 1998; accepted 20 March 1998)

Abstract

The thermal expansion and electrical conductivity of $(Bi_2O_3)_{1-x}(Pr_2O_{11/3})_x$, where x = 0.2, 0.3, 0.4 and 0.5, were studied in the temperature range 100-800°C. Identification of the phases formed was performed by X-ray diffraction at room temperature. The β-type rhombohedral phase was confirmed for the samples with x = 0.2, 0.3, and the LaOF-type rhombohedral phase for x = 0.5. A mixture of the two phases was observed for x = 0.4. A jump in both the thermal expansion and the electrical conductivity curves for x = 0.2, 0.3 and 0.4, at around $700^{\circ}C$, indicated the occurrence of a phase transition. The thermal expansion coefficient of the substituted compositions in the low temperature range was in all cases higher than that of pure Bi₂O₃, but it decreased linearly with increasing $Pr_2O_{11/3}$ content. The LaOF-type structure exhibited higher conductivity and lower activation energy values compared with the \(\beta\)-type structure. The conductivity of the high temperature phase decreased with increasing $Pr_2O_{11/3}$ content. © 1998 Elsevier Science Limited. All rights reserved

1 Introduction

Solid electrolytes based on Bi₂O₃ are characterized by high oxide ion conductivities, which are one to two orders of magnitude higher than those of conventional oxide ion conductors based in stabilized zirconia.^{1,2} However, their use is limited because they are reduced under reducing atmosphere at high temperatures.³ Therefore, they may be considered for use under high oxygen partial pressures.¹

Pure Bi_2O_3 has two thermodynamically stable polymorphs:^{4,5} the α -form, which is stable below 730°C, having a monoclinic structure, and the δ -form, which is stable above 730°C, having a face centered cubic (fcc) structure. The high temperature modification (δ -phase) is the one with the high ionic conductivity. The high conductivity phase can be stabilized down to room temperature, by suitable additives, such as di-, tri-, penta- and hexavalent metal oxides.¹ Most of these systems show fcc or rhombohedral structure.

The addition of Pr₆O₁₁ to Bi₂O₃ has been previously investigated by various authors.^{6–9} An interesting property of this system, originally reported by Esaka and Iwahara,⁶ is the appearance of electronic (hole) conductivity as well as oxide ion conductivity when more than 40 mol% Pr₂O_{11/3} was added. This is possible due to the ability of Pr to be present in both trivalent and tetravalent oxidation states in the system. Mixed conducting oxides display attractive features when used as electrode materials, or as membranes for the electrochemical separation of oxygen from air.¹⁰

Although the structural and electrical properties of the oxides in the system Bi_2O_3 – Pr_6O_{11} have been previously examined, there is little published information concerning their thermal expansion behavior. The knowledge of the thermal expansion coefficient of these oxides is necessary before they are considered for practical application. Moreover, the electrical conductivity data published so far are not always consistent among the various examinations. The purpose of this investigation was to study the thermal expansion behavior and electrical conductivity of the oxides in the system $(Bi_2O_3)_{1-x}(Pr_2O_{11/3})_x$, where $x=0.2,\ 0.3,\ 0.4,\ 0.5$. Identification of the phases formed was also performed at room temperature.

^{*}To whom correspondence should be addressed.

2 Experimental

The powders in the $(Bi_2O_3)_{1-x}(Pr_2O_{11/3})_x$ system were prepared by the coprecipitation method.¹¹ The required amounts of Bi₂O₃ and Pr₆O₁₁ (Aldrich, 99.9% pure) were separately dissolved in concentrated HNO₃, and the solutions were mixed. The final nitrate solution and a 4M NH₃ solution were added simultaneously, with constant stirring, to a buffer of 0.1 M NH₃ solution at 45-50°C and pH = 8-9. As a result, bismuth and praseodymium were coprecipitated as hydroxides. The precipitate was washed five times with water and dried at 100°C. The powders were calcined at 900–1000°C for 24 h, and wet milled with acetone for 24 h using zirconia balls as the grinding media. The oxides were compacted in the shape of cylindrical rods (approximate dimensions: 0.4cm diameter and 4 cm length) by cold isostatic pressing at 300 MPa. The samples were then sintered in air at temperatures ranging from 1000 to 1150°C (the temperature was increased with increasing Pr₂O_{11/3} content) for 15h, and with a heating and cooling rate of 1° C min⁻¹.

The structure of the synthesized oxides at room temperature was examined by powder X-ray diffraction (XRD) on a SIEMENS D5000 diffractometer using CuK_{α} radiation. The thermal expansion was measured in air on the sintered rods using a quartz dilatometer. The data were collected upon cooling in the temperature range 100–800°C (cooling rate: 5°C min⁻¹). Electrical conductivity measurements were carried out in air by the 4-

point DC method. Platinum wire contacts were made, which were painted with silver paint. The sample was then fired at 500°C for 1 h to allow complete adhesion of the electrodes and reduction of the contact resistance. The sample was placed in an horizontal tube furnace, and its electrical conductivity was measured upon heating in the temperature range 100–800°C (heating rate: 5°C min⁻¹).

3 Results and Discussion

3.1 Structure

The XRD patterns of the oxides in the system $(Bi_2O_3)_{1-x}(Pr_2O_{11/3})_x$ are shown in Fig. 1. The compositions with x=0.2 and 0.3 show the β -type 12,13 rhombohedral structure, in agreement with previous works. $^{6-9}$ For x=0.5 another rhombohedral phase is formed, which corresponds to the LaOF-type structure. 14 This phase is a distorted defect fluorite-type structure, and as can be seen from its XRD pattern, it is more symmetrical than the rhombohedral phase that is formed for low x values. The composition containing 40 mol% $Pr_2O_{11/3}$ appears to be composed of a mixture of the two phases.

As can be seen from Fig. 1, the addition of $Pr_2O_{11/3}$ up to the level of 50 mol% was not able to stabilize the fcc phase. This can be attributed to the close ionic radii values of Bi^{3+} (1·17 Å)¹⁵ and Pr^{3+} (1·126 Å).¹⁵ The small difference between the size of these two cations results in a small distortion of

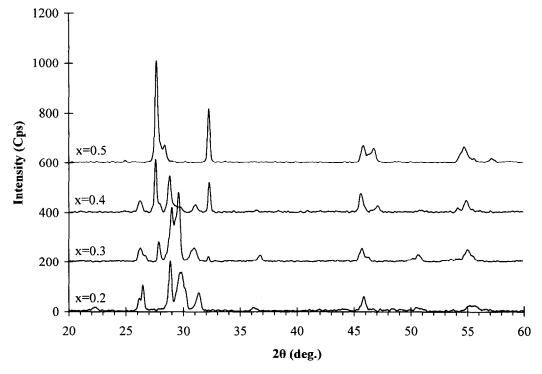


Fig. 1. Room temperature X-ray powder diffraction patterns of $(Bi_2O_3)_{1-x}(Pr_2O_{11/3})_x$.

the host lattice, and a large amount of substituent is required for the stabilization of the fcc phase.² It has been reported⁶ that samples having more than $80 \, \text{mol}\% \, \text{Pr}_2\text{O}_{11/3}$ have the fcc structure.

3.2 Thermal expansion

The linear thermal expansion curves (Bi₂O₃)_{1-x}(Pr₂O_{11/3})_x oxides are shown in Fig. 2. The curves for the compositions containing 20, 30 and 40 mol% Pr₂O_{11/3} are almost linear, but they exhibit a jump in the temperature range 700-750°C. The magnitude of the jump is reduced with increasing $Pr_2O_{11/3}$ content, and for x=0.5, no jump can be observed. The length increase in the range 700-750°C is still linear, but the slope of the line is considerably greater. Above 750°C the slope of the thermal expansion curve is reduced, and it is somewhat greater than that corresponding to the low temperature range. The thermal expansion jump may be attributed to a phase transition, as will be confirmed in the next section by electrical conductivity measurements.

The linear thermal expansion coefficients (TEC), calculated from the thermal expansion curves of Fig. 2 by simple linear regression, in the temperature range $100-650^{\circ}\text{C}$, are drawn in Fig. 3. The TEC of pure Bi_2O_3 in the same temperature range (corresponding to $\alpha\text{-Bi}_2\text{O}_3$), taken from literature, ^{4,16} is also incorporated in Fig. 3, for reference. As can be seen, the TEC of the $\text{Pr}_2\text{O}_{11/3}$ substituted Bi_2O_3 is considerably greater than that of pure Bi_2O_3 . However, increasing the $\text{Pr}_2\text{O}_{11/3}$ content results in a linear decrease of the TEC of $(\text{Bi}_2\text{O}_3)_{1-x}(\text{Pr}_2\text{O}_{11/3})_x$.

3.3 Electrical conductivity

The logarithm of electrical conductivity of (Bi₂O₃)_{1-x}(Pr₂O_{11/3})_x versus reciprocal temperature (Arrhenius plot) in air, is shown in Fig. 4 for the temperature range 200-800°C. The electrical conductivity curve of pure Bi₂O₃¹⁷ is also included in the graph, for reference. Pure Bi₂O₃ shows an abrupt conductivity jump at 730°C, where the phase transition from the monoclinic to the fcc modification occurs. Similar, but far less abrupt, conductivity jumps can be observed at 650-700°C for the substituted samples containing 20, 30 and 40 mol% Pr₂O_{11/3}. The magnitude of the jump decreases with increasing Pr₂O_{11/3} content, while no jump can be noticed for x = 0.5. This behavior is analogous with that described above for the thermal expansion curves, and it can be ascribed to some configurational change in relative position of atoms within the rhombohedral crystal lattice. 18 It is believed that a phase transition occurs to a more symmetrical rhombohedral structure with superior conductivity. For x=0.5, the structure is of the

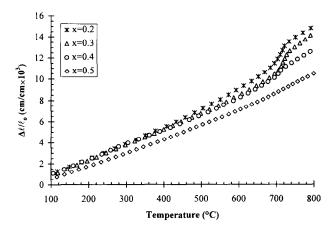


Fig. 2. Linear thermal expansion curves for $(Bi_2O_3)_{1-x}$ $(Pr_2O_{11/3})_x$ in air.

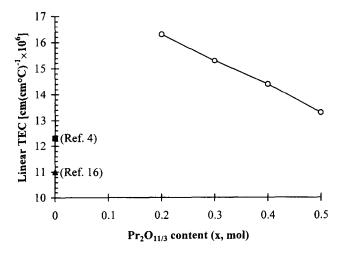


Fig. 3. Linear thermal expansion coefficient (TEC) values of $(Bi_2O_3)_{1-x}(Pr_2O_{11/3})_x$ in the temperature range 100-650°C as a function of $Pr_2O_{11/3}$ content (x, mol) in air.

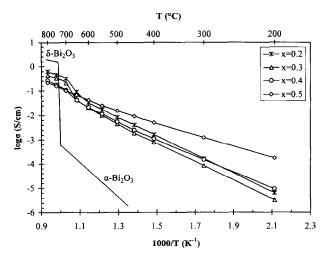


Fig. 4. Logarithm of electrical conductivity versus reciprocal temperature for $(Bi_2O_3)_{1-x}(Pr_2O_{11/3})_x$. The curve for pure Bi_2O_3 is also included.⁶

LaOF-type at room temperature as described above, and since both the thermal expansion and conductivity curves exhibit no jump, the structure remains unchanged in the whole examined temperature range. It has been stated that the minimum

Table 1.	Activation	energies	$(E_{\rm a})$	for	the	Arrhenius	plots	of
	the condu	ctivity of	(Bi2	$O_3)_1$	_ r(P	$(r_2O_{11/3})_x$		

x (mol)	Temperature range (°C)	E_a		
	range (C)	$kJ mol^{-1}$	eV	
0.2	200–650	75-2	0.78	
0.3	200650	75.7	0.79	
0.4	200-650	67.4	0.70	
0.5	200-650	47.6	0.49	

content of added oxides that gives no jump in conductivity, corresponds to the lowest content for forming the high conductivity phase in the low temperature region. From the results of this study it is evident that this minimum lies between 40 and $50 \, \text{mol} \% \, \text{Pr}_2 O_{11/3}$, which is in agreement with the results of Esaka *et al.*⁶

The conductivity of the high temperature phase decreases with increasing $Pr_2O_{11/3}$ content. This is a general trend, which has also been observed for other trivalent dopant cations. This behavior suggests that it is the interaction between the oxide ion vacancies and the doped cations that most probably affects the conductivity lowering. The activation energy of the $Pr_2O_{11/3}$ -substituted compositions, above $700^{\circ}C$, is almost concentration independent, and only slightly greater than that of δ -Bi₂O₃. This may indicate that the conduction mechanism in the high temperature phase remains the same, regardless of the level of dopant concentration.

In the low temperature range, the conductivity of the substituted compositions is considerably higher than that of α -Bi₂O₃. Among the two rhombohedral phases, the LaOF-type exhibits higher conductivity values. At 200°C, the conductivity of the sample with 50 mol% Pr₂O_{11/3} is about 1·5–2 orders of magnitude higher than that of the samples with 20 or 30 mol% Pr₂O_{11/3}. Moreover, the activation energy of the LaOF-type structure is lower than that of the β -type structure (Table 1). This may indicate a higher degree of disorder in the former, more symmetrical, rhombohedral phase.

4 Conclusions

The formation of the β -type rhombohedral structure was confirmed for the $(\text{Bi}_2\text{O}_3)_{1-x}(\text{Pr}_2\text{O}_{11/3})_x$ samples with x=0.2, 0.3, and that of the LaOF-type for x=0.5. The composition with 40 mol% $\text{Pr}_2\text{O}_{11/3}$ is composed by a mixture of the two phases. The thermal expansion and electrical conductivity curves for x=0.2, 0.3 and 0.4 showed

a jump at around 700°C, which was attributed to a phase transition. The magnitude of the jump decreases with increasing $Pr_2O_{11/3}$ content, while no jump was observed for x=0.5. The thermal expansion coefficient (TEC) in the low temperature range decreases linearly with increasing $Pr_2O_{11/3}$ content in the range x=0.2-0.5. However, the TEC of all examined substituted compositions is greater than that of pure Bi_2O_3 .

The conductivity of the high temperature phase decreases with increasing $Pr_2O_{11/3}$ content, while its activation energy is almost concentration independent. In the low temperature range the conductivity of the $Pr_2O_{11/3}$ containing compositions is higher than that of pure Bi_2O_3 . The LaOF-type structure exhibits higher conductivity and lower activation energy values than the β -type rhombohedral structure in the low temperature region.

References

- Takahashi, T. and Iwahara, H., Oxide ion conductors based on bismuthsesquioxide. *Mater. Res. Bull.*, 1978, 13, 1447–1453.
- Shuk, P., Wiemhöfer, H. D., Guth, U., Göpel, W. and Greenblatt, M., Oxide ion conducting solid electrolytes based on Bi₂O₃. Solid State Ionics, 1996, 89, 179–196.
- 3. Takahashi, T., Esaka, T. and Iwahara, H., Conduction in Bi₂O₃-based oxide ion conductors under low oxygen pressure. I. Current blackening of Bi₂O₃-Y₂O₃ electrolyte. *Journal of Appl. Electrochem.*, 1977, 7, 299-302.
- Gattow, G. and Schröder, H., Bismuth oxides: III. Z. Anorg. Allg. Chem., 1962, 318, 176–189.
- 5. Gattow, G. and Schütze, D., Bismuth oxides: VI. Z. Anorg. Allg. Chem., 1964, 328, 44-68.
- Esaka, T., Iwahara, H. and Kunieda, H., Oxide ion and electron mixed conduction in sintered oxides of the system Bi₂O₃-Pr₆O₁₁. Journal of Appl. Electrochem., 1982, 12, 235-240.
- Shuk, P., Jacobs, S. and Möbius, H. H., Mischphasen des Bismutoxids mit Terbium- und Praseodymiumoxid. Z. Anorg. Allg. Chem., 1985, 524, 144–156.
- Sammes, N. M. and Gainsford, G. J., Phase stability and oxygen ion conduction in Bi₂O₃-Pr₆O₁₁. Solid State Ionics, 1993, 62, 179-184.
- Ftikos, Ch. and Steele, B. C. H., Electrical conductivity and thermal expansion of Bi₂O₃ doped with Pr. *Journal of Eur. Ceram. Soc.*, 1994, 14, 501-504.
- Steele, B. C. H., Oxygen ion conductors. In *High Conductivity Solid Ionic Conductors*, ed. T. Takahashi. World Scientific, Singapore, 1989, pp. 402–446.
- 11. Kruidhof, H., Seshan, K., Lippens, B. C., Gellings, P. J. and Burggraaf, A. J., Bismuth oxide based ceramics with improved electrical and mechanical properties. *Mater. Res. Bull.*, 1987, 22, 1635–1643.
- 12. Boivin, J. C. and Thomas, D. J., Structural investigations on bismuth-based mixed oxides. *Solid State Ionics*, 1981, 3-4, 457-462.
- 13. Conflant, P., Boivin, J. C. and Thomas, D., Etude structurale du conducteur anionique Bi_{0.765}Sr_{0.235}O_{1.383}. *Journal of Solid State Chem.*, 1980, **35**, 192–199.
- Zachariasen, W. H., Crystal chemical studies of the 5fseries of elements. XIV. Oxyfluorides, XOF. Acta Crystallogr., 1951, 4, 231–236.

- Shannon, R. D., Revised effective ionic radii and systematic studies of interatomic distances in halides and chalcogenides. *Acta Crystallogr.*, 1976. A32, 751-767.
- chalcogenides. Acta Crystallogr., 1976, A32, 751-767.

 16. Levin, E. M. and Roth, R. S., Polymorphism of bismuth sesquioxide. I. Pure Bi₂O₃. Journal of Res. Nat. Bur. Stand., 1964, 68A, 189-195.
- Harwig, H. A. and Gerards, A. G., Electrical properties of α, β, γ and δ phases of bismuth sesquioxide. Journal of Solid State Chem., 1978, 26, 265-274.
- Takahashi, T., Esaka, T. and Iwahara, H., Conduction in Bi₂O₃-based oxide ion conductor under low oxygen pressure. II. Determination of the partial electronic conductivity. *Journal of Appl. Electrochem.*, 1977, 7, 303– 308.
- Iwahara, H., Esaka, T., Sato, T. and Takahashi, T., Formation of high oxide ion conductive phases in the sintered oxides of the system Bi₂O₃-Ln₂O₃ (Ln = La-Yb). *Journal of Solid State Chem.*, 1981, 39, 173-180.